



# P965 WASH PRIMER READY FOR USE

Technical Data Sheet No 111

1K WASH PRIMER  
Ready for use

Suitable for Galvanised  
Stainless Steel Aluminium

Zinc coated surfacer

Easy to apply

Basic corrosion protection

VOC compliant with the  
regulations

Chromatic free

## General Technical Description



No thinner or  
hardener addition

Air dry 30min / 23°C (73°F)

## Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

**Product Application:** Lightly sand the substrate to be painted to ensure a better grip. Apply two to three light coats on the metallic surface such as carbon steel, galvanized steel, aluminum. Each coat should appear uniform and dry.



No thinner or hardener addition



Non force drying  
30min / 23°C (73°F)

**Flash Point:**  
<0°C

### Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- It can be used by countries that do not adopt the VOC legislation.



Always wear protective equipment

**Specific Gravity:**  
0.84 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
12% Weight



Compliant Spray gun  
1.2 - 1.4mm  
2-3 bar (29-44psi)  
inlet pressure  
2-3 x coats = 20-30 µm  
(0.78 - 1.18mil)



Follow the application instructions mentioned in this TDS

### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 745 g/L.  
2004/42/II(c)(780)745

### Storage Shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results.



HVLP Spray gun  
1.2 - 1.4mm  
2 bar (29psi)  
inlet pressure  
2-3 x coats = 20-30 µm  
(0.78 - 1.18mil)



- 2K HB BODY Primers
- HB BODY Color Solutions Basecoat Mix System
- HB BODY Color Solutions 2K Acrylic Mix System
- HB BODY Color Solutions Aquabase Mix System

### Cleaning of equipment:

Clean after final use with Body 740 ACRYL NORMAL



10 min / 23°C (73°F)  
Flash off time

**WARNING:** Do not use on top of P965 Wash Primer any polyester system.

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