



BODY ACRYLIC CLEAR COAT SPRAY

Technical Data Sheet No 818

VOC compliant with the regulations

Easy to use

Excellent results

Fast drying

No hardener required

UV resistant

General Technical Description

2-3 passes

Dust free 10 min at 23°C

Surface

Body Primed surfaces

Metallic paint surfaces

Body Basecoats

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Allow 30 mins after basecoat color has been applied to apply the clear coat. Apply two to three wet coats waiting 5-10 mins in between coats. Each coat should look wet and glossy but not to a dripping state.

In case of slight dirt or dust imbeded in the clear coat you can lightly wet sand using P1500 grit paper.

Finally Use HB BODY's polishing compounds to bring out the gloss. Be carefull not to wax for the next 30 days.



Shake well before using

Flash Point:
-97°C

Specific Gravity:
0.82 g/cm³

Solid Content (No thinner):
10 %Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 760g/L.

2004/42/IIIB(e)(840)760

Theoretical Coverage:

-

Cleaning of equipment:

-

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 20-30 cm thinly applied coats build up within 3-5min intervals to achieve best results. Leave for 24 hours to harden.
- Optimum operating temperature range 10-25°C.

Shelf life:

- Up to 36 months unused spray.
- +5 to +25 °C



2-3 coats approximately 20-30 microns



Dust free 10min at 23°C



Full hardness within 24 hours

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 3 / 2015, September 2015